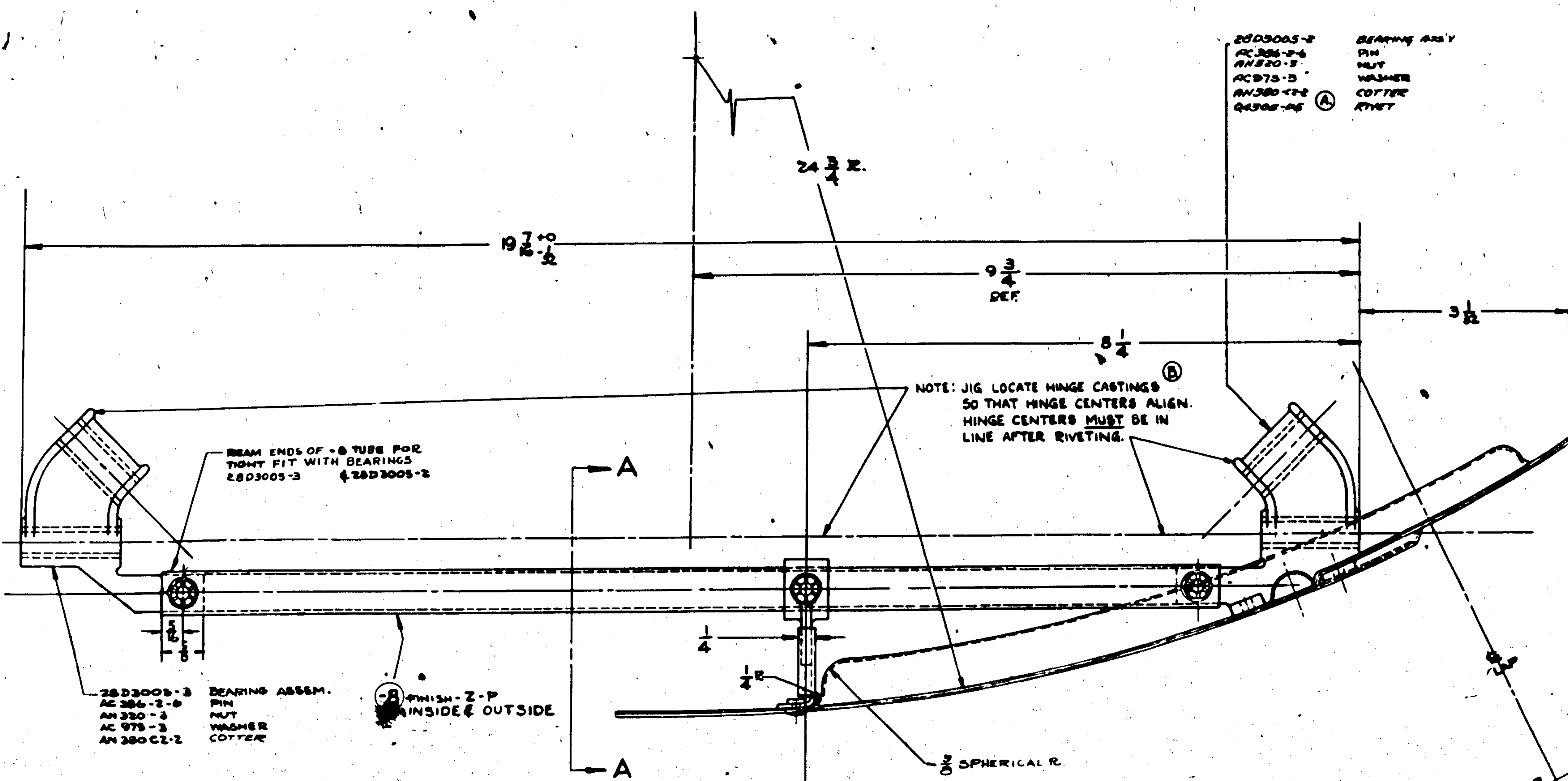
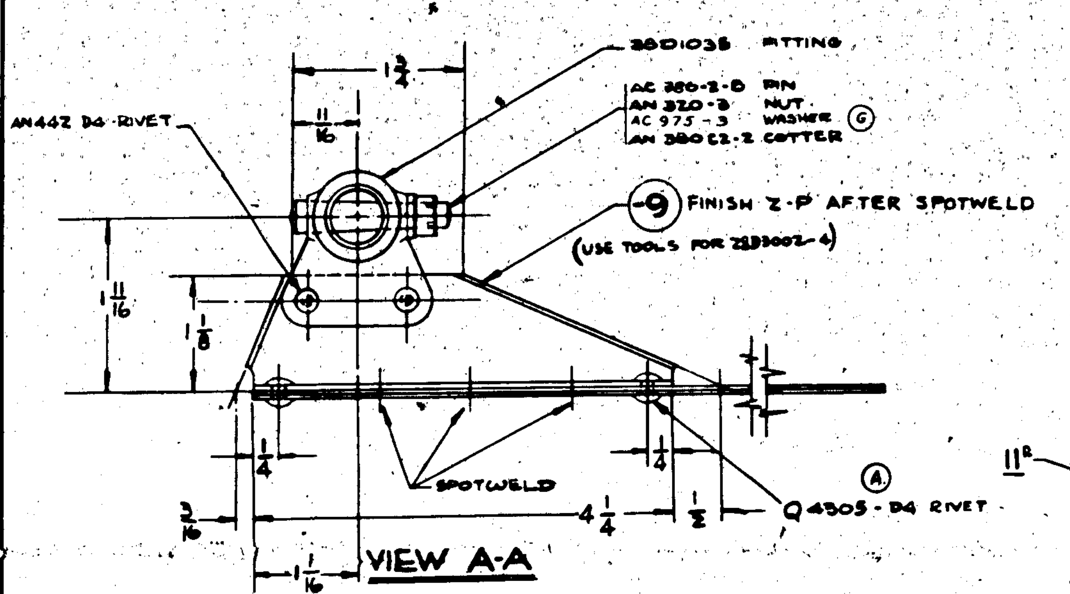
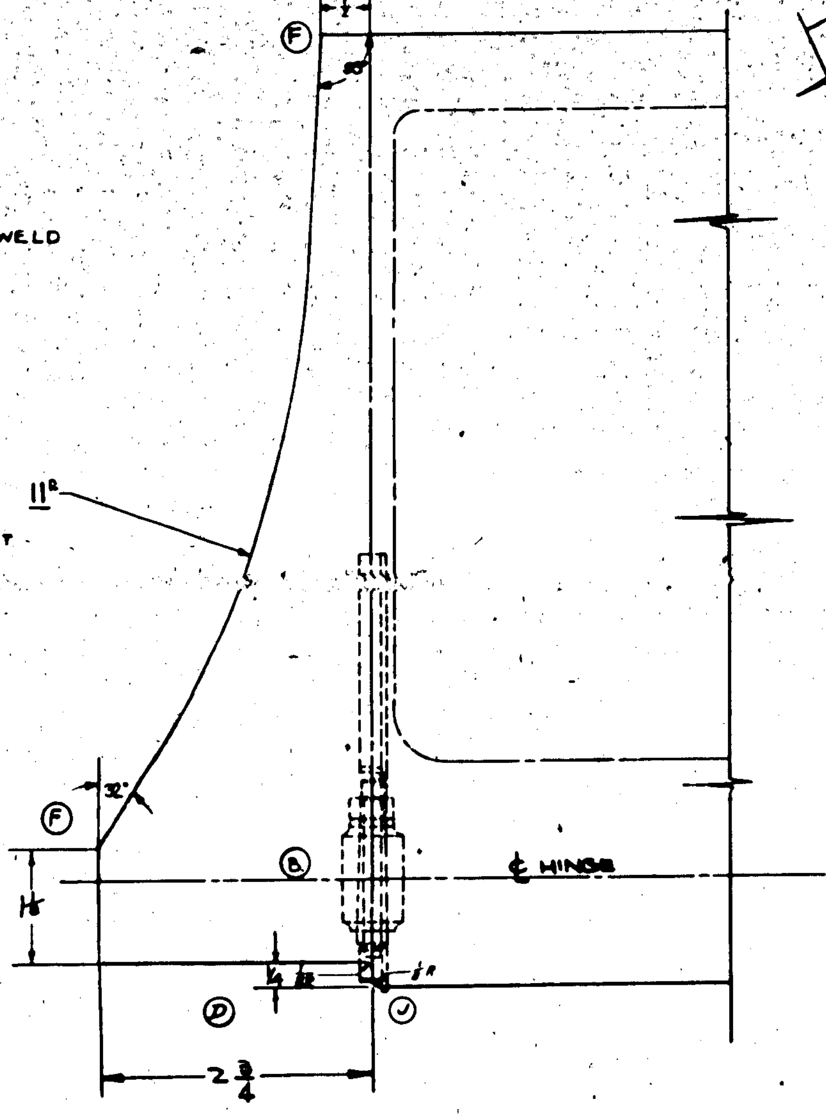
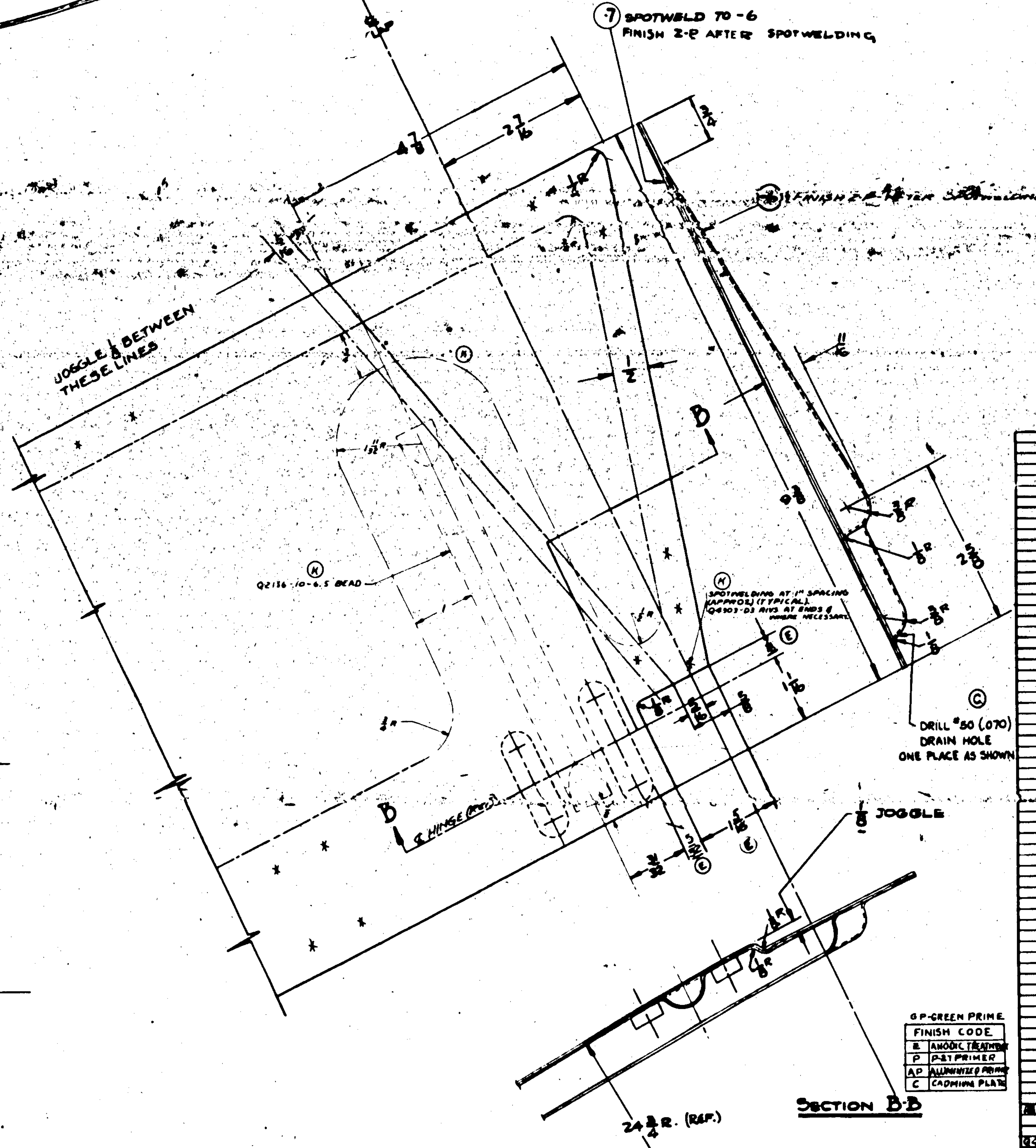
	LET	ALTERATION	DATE	BY	LET	ALTERATION	DATE	BY
E.O. 27311	A	[illegible] Q4303-D5 RIVET WITH Q4303-D5 RIVET [illegible]	11-5-40	[illegible]				
E.O. 27327	B	ADDED CUTOUT AND NOTE	11-5-40	[illegible]				
E.O. 534 NORTHROP AIR.	C	ADDED DRAIN HOLE	11-5-40	[illegible]				
EA37414	D	[illegible] SUPERCEDES [illegible] CHANGE NOTED	[illegible]	[illegible]				
E.O. [illegible]	E	[illegible] WAS [illegible] WAS 1/32	[illegible]	[illegible]				
E.O. NB030, MIT-3, 28-5	F	[illegible] TRIMMED LOWER END OF FLAP	[illegible]	[illegible]				
ROHR E.O. 1020	G	AC975-3 WAS AN960-10 [illegible] NO WT. CH.	[illegible]	[illegible]				
ROHR E.O. 503	H	[illegible] -1 MATL ALC. 2450 WAS ALC. 24 ST. & SPEC. 0340 COND A WAS 0340 COND T. NO WT. CH.	[illegible]	[illegible]				
E.O. A50105	J	REMOVED DIM. [illegible] (APPROX) & NOTE "TANK ... [illegible]" WT. CH. [illegible]	[illegible]	[illegible]				
E.O. A64123 CAC CHG M17-27	K	REVISED VIEW, ADDED Q2156-10-6.5, Q4303-D3 NOTE "SPOTWELD ... NECESSARY" & DIMS [illegible] REMOVED DIMS [illegible] NO WT. CH.	[illegible]	[illegible]				









GP-GREEN PRIME

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

	MODEL	NEXT ASSY	REQ
	28-5 AMN	28D5000	2
	28-5 AMC	28D5000	2
	28-5 MN	28D5000	2
	28-5 ME	28D5000	2
	28-5 MC	28D5000	2
	28-5 MA	28D5000	2
	PBY-5B	28D5000	2
	PBY-5A	28D5000	2
	PBY-5	28D5000	2

REQUIREMENTS FOR AIRPLANE

REPLACES — CALC. WT.

REPLACED BY — ACT. WT.

SCALE 1/32 — 12"=1'-0"

STAMP PART NUMBER WHERE SHOWN

PART No	STOCK	MATERIAL	SPEC	REQ -0
AN442 D4				
Q4305-D5				4
Q4306-D6				
Q4303-D3				
AC380-2-8				
AC386-2-6				
AC975-3				
AN380-C2-2				
AC975-3				
AN320-3				
Q2156-10-6.5				1
28D3005-3				1
28D3005-2				1
28D1035				1
28D3002-6	.040 × 1 3/4 × 7	ALCL 24ST	0340 COND T	1
28D3002-5	[illegible]	[illegible]	0340 COND T	1
28D3002-1	.032 × 9 1/2 × 16	ALCL 24SO	0340 COND A	1
28D3002-4	.032 × 1/4 × 18	ALCL 24SO	0340 COND A	1

PARTS LIST FOR ASSY.

A.C.		DATE 12-1-39	
NAVY S.R. 53 — HEAT TREAT	NOTED Z-P INSIDE, G.P. OUTSIDE — FINISH	DRAFT / CHECK / STRESS / ENG / APPROV. / MFG	

NAME FLAP ASSEM. ENG COWL (OIL COOLER)

CONSOLIDATED AIRCRAFT CORP. San Diego, Calif.

J 28D5002

H 216